

Work Order ID 62359

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Tuesday, September 28, 2010 11:20:22 AM

Item ID: D206-781-021

Accept



Setup Start



Revision ID:

Item Name: Floor Protector (Passenger Cabin)

Stop



Start Date: 9/28/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 10/5/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: *M*Date: *10-9-20*

Tooling:

Date:

Run Start



QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
100	

100



DC

Document Control

Memo

0.00

H for BG 10-10-13

110



Packaging

Packaging

Pick Kit

0.00

10/10/13 31 SP

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*3
for E.D.*
10-10-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Memo

0.00

10/10/10 : SP (B)

Packaging

Identify and pack for shipping as per PPP D206-781-021

Location: L10

PPP rev: A

140



Memo

0.00

10/10/2010

QC

Memo

0.00

C2 10/10/10

Quality Control

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Tuesday, September 28, 2010 11:20:26 AM

Page 1

Work Order ID: 62359



Parent Item: D206-781-021



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-1 		Manufactured	No			110	Each	0.0000	1	3		62380	

S Floor Protector

D3934-041

C Clip Assembly

			Location	Loc Qty	Loc Code	
			ST097	13		
			52654	13		

D3800-1-100

H Hook and Loop Strip (1" Soft)

50" long x 2 / kit

D3800-3-100

H Hook and Loop Strip (1" Hard)

			Location	Loc Qty	Loc Code	
			ST097	13		
			52654	13		
			55761	13		

measured

50" long x 2 / kit

50" long x 2 / kit

			Location	Loc Qty	Loc Code	
			ST088	44.9974	8.333	
			52694	5.8304		
			55761	39.167		

121.1500

8.333

24.999

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 62359



Parent Item: D206-781-021



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 3.00

Required Qty: 3.00

AN525-10R6

Purchased

No

110

Each

172.0000

4

/12



10/10/5cl

(3x)

Sy
Screw

Location

Loc Qty

Loc Code

ST325

172

113524

172

12

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

5.1.1 D206-781-011/-021/-051 FLOOR PROTECTOR KITS

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1			D3874-1	FLOOR PROTECTOR, CO-PILOT
1			D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
4			D3800-1-100-300	LOOP STRIP
4			D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
2			AN4-13A	BOLT
	4		AN525-10R6	SCREW
2			AN960JD416	WASHER
2			NAS43DD4-20	SPACER
1			NAS43DD4-64	SPACER

5.1.2 D206-781-031/-041/-061 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1			D3878-1	BAGGAGE PROTECTOR, FLOOR
	1		D3879-1	BAGGAGE PROTECTOR, WALL
1			D3031-3	LOOP
	2		D3800-1-100-300	LOOP STRIP
	2		D3800-3-100-300	HOOK STRIP
1			D3918-1	PLACARD
	2		D3930-1	CLIP
4			MS35207-262	SCREW
6			AN960C10L	WASHER
6			MS21042L3	NUT
2			80-004-2-8	INSERT
14	10		MS24694S50	SCREW